



Solid lathe centre WS, Morse taper: 2



Order data

Order number	323400 2
GTIN	4045197296610
Item class	32L

Description

Version:

Point angle 60°, surfaces ground.
Full point of tool steel, through hardened.

Description:

Lathe centres are mainly used on lathes to support long and slim workpieces, since with these workpieces there would otherwise be a risk of the workpiece bending or moving around as a result of the forces generated.

The lathe centre is secured with a Morse taper. The workpiece is clamped in the chuck and a counterbore is added using a centre drill. After re-clamping, the lathe centre is then inserted.

Standard:

DIN 806

External Ø D: 18 mm
Overall length L: 100 mm
Face length L₁: 30 mm
Face-point distance b: 2 mm

Technical description

Morse taper	2
External Ø D	18 mm
Face length L ₁	30 mm
Face-point distance b	2 mm
Overall length L	100 mm
Type of product	Centring drill

